

TECH BULLETIN

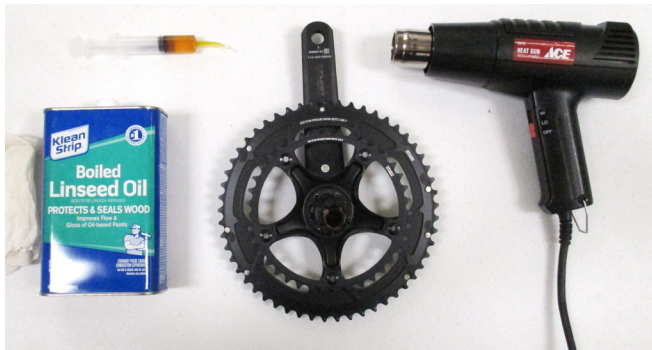


Date: July 19, 2016
From: Praxis Works USA
Subject: M30 Spindle Noise Treatment
To: Praxis Customers

REQUIRED TOOLS

- BOILED Linseed Oil
- Small-tipped Syringe/Applicator
- M30 Crank
- Heat Gun/ Hair Dryer
- Clean-up Rag

1. PREP



- 1** Make sure you use **BOILED** Linseed Oil
- 2** Syringe/Applicator must have a small tip (this reduces the amount of cleanup that is required)
- 3** Make sure the base of the spindle area is clean of any grease or assembly prep material

2. APPLY



- 1** **EVENLY** warm the base of the spindle with the heat gun from both sides of the crankarm
- 2** Crank/Spindle should be *warm* to the touch *but not hot*



- 3** Apply **3-4 drops of linseed oil** around the spindle base as shown to the left
- 4** Make sure it is evenly distributed around the spindle
- 5** After 30-60min wipe up any excess oil on the spider/spindle
- 6** Crank must sit flat with spindle up for 12 hrs before reassembly
This allows the oil to cure and solidify



MUST FOLLOW STEP 6 OR THIS WILL NOT WORK
Crank is now ready to assemble on bike and ride